



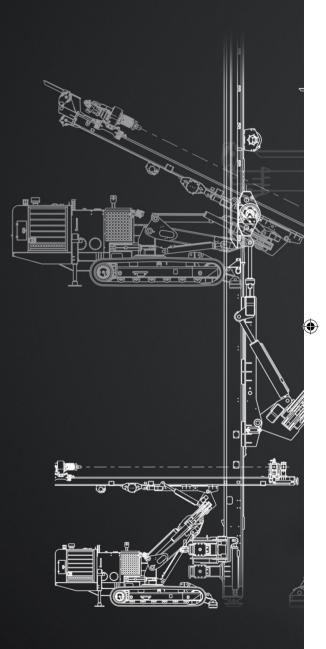
Flexibility of the kinematic mechanism ensures high versatility in the machine movements and mast positioning even in the most challenging conditions. It also grants the operator full control over the rig to perform any job in total safety. Kinematic characteristics of the SM-22 include 90° articulation joint, which allows drilling in parallel to the track.

Together with a swivelling boom driven by a slewing ring and a cylinder-operated sliding mast such design allows SM-22 to reach different drilling angles and positions.

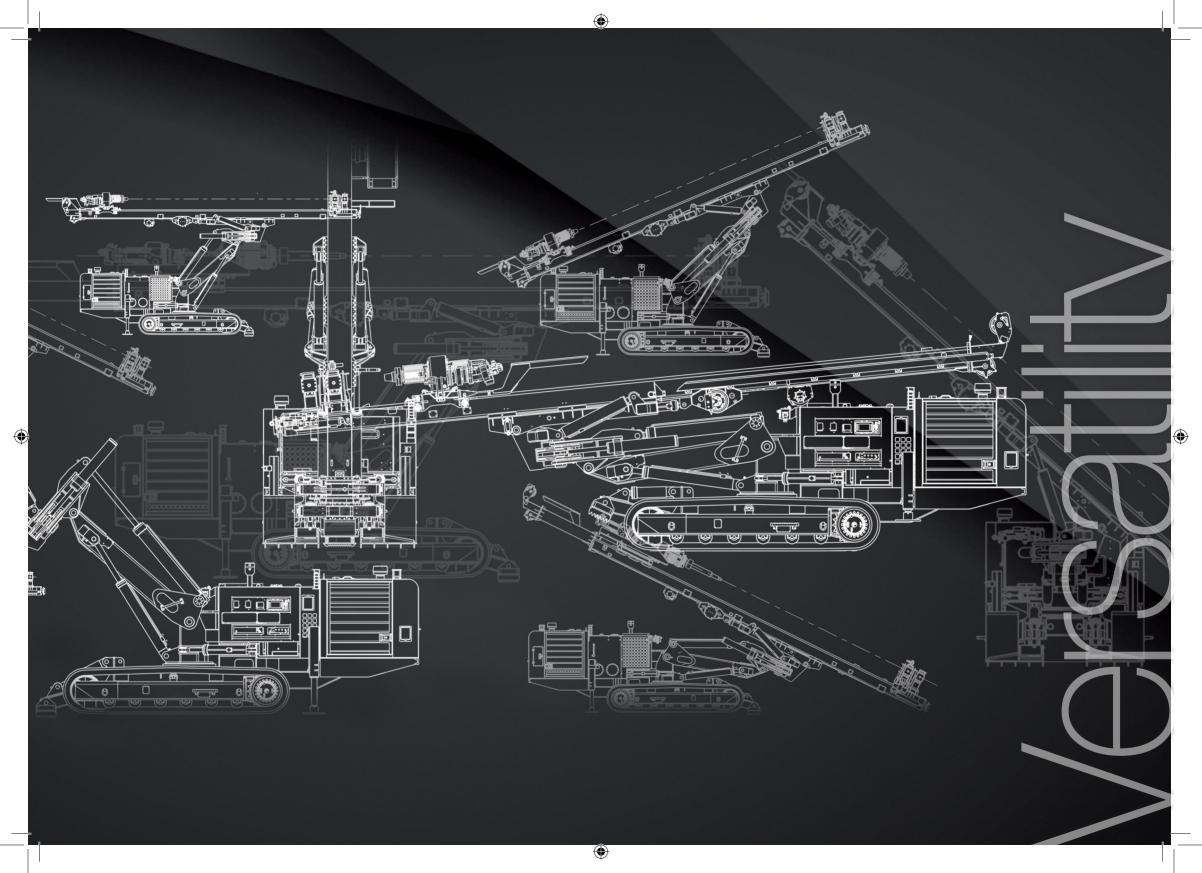
The drilling mast has a sturdy monolithic design to withstand work stress.

Adding a fixed or telescopic 3m mast extension facilitates execution of soil consolidation works, micro piles and anchors by using various drilling techniques.

SM-22 can be equipped with a wide range of rotary heads to meet any job requirements: single or double, high torque or fast drilling speed, cradle with side shifting, hydraulic chuck, diverter head for mud flushing or air/water swivel.









# Rod and casing carousel.

The new rod and casing carousel is composed by clamp devices installed on a cradle sliding along a dedicated mast.

A parallelogram system allows the clamp devices moving forward the rod & casing to reach the drilling axis. A motorized drum can feed rod or casing on the clamps.

This loader allows to use 3 m length string with 7.2 m (283 in) stroke mast and double rotary head technology.



| No. of rods  | 8      | 8       |
|--|--------|---------|
| No. of casings   | 7      | 7       |
| Max rod diameter   | 114 mm | 4.49 in |
| Max casing diameter  | 178 mm | 7.01 in |
| Max rod & casing length  | 3 m    | 9.8 ft  |
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## Enjoy the power.

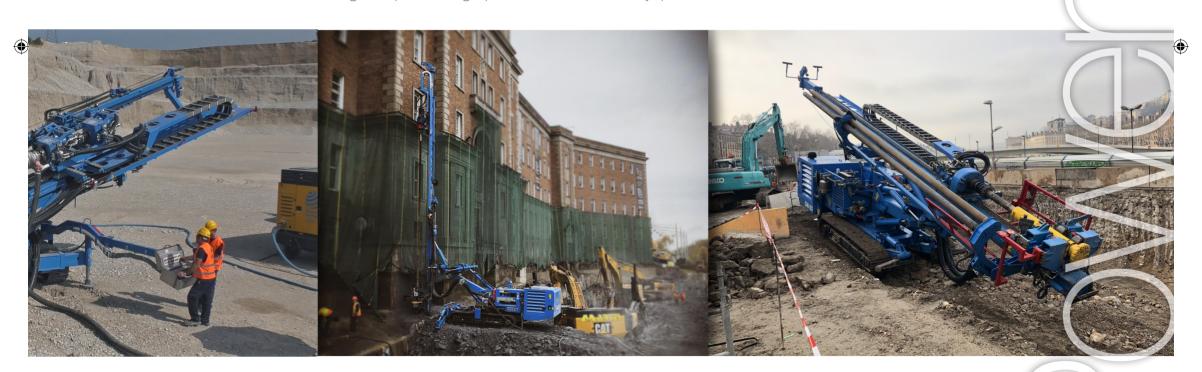
SM-22 features a powerful Cummins diesel engine with open cranckcase ventilation filter, particulate filter and high temperature regeneration system to ensure optimized performance with reduced noise emissions and fuel consumption (thanks to the low idle engine control on radio remote control panel).





The new sound proofed canopies are designed to minimize noise emissions and increase accessibility during maintenance of the diesel engine, electric and hydraulic systems.

The machine has proportional, hydraulic servo-assisted controls and load sensing technology, including a main pump with axial pistons and two auxiliary gear pumps, so that drilling and positioning operations become easy, precise and smooth.

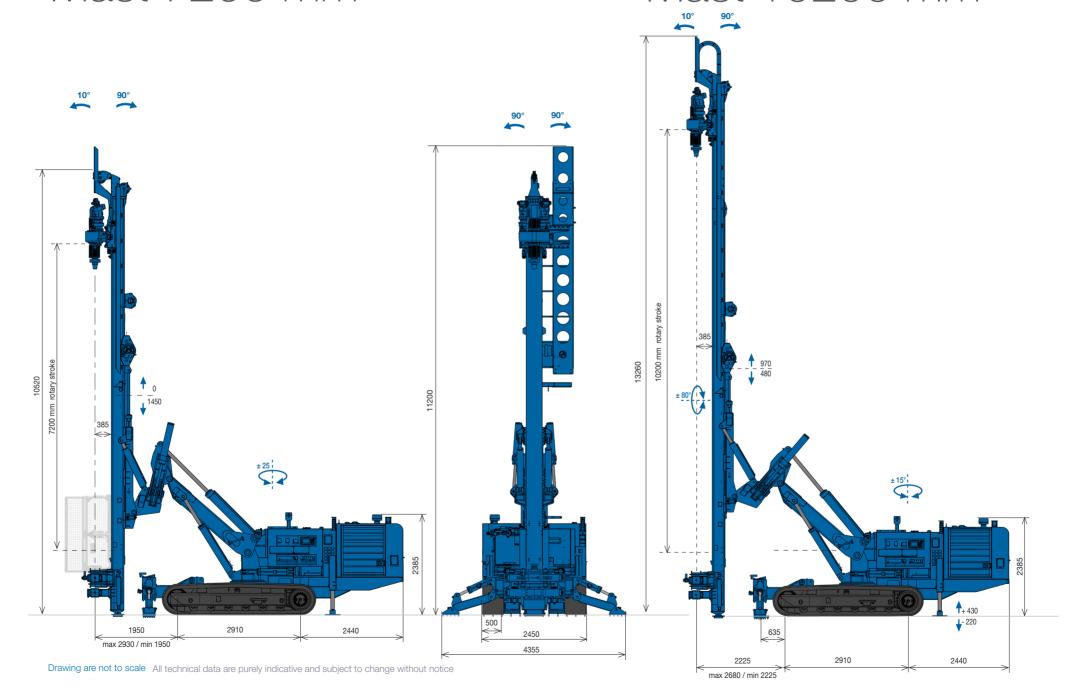






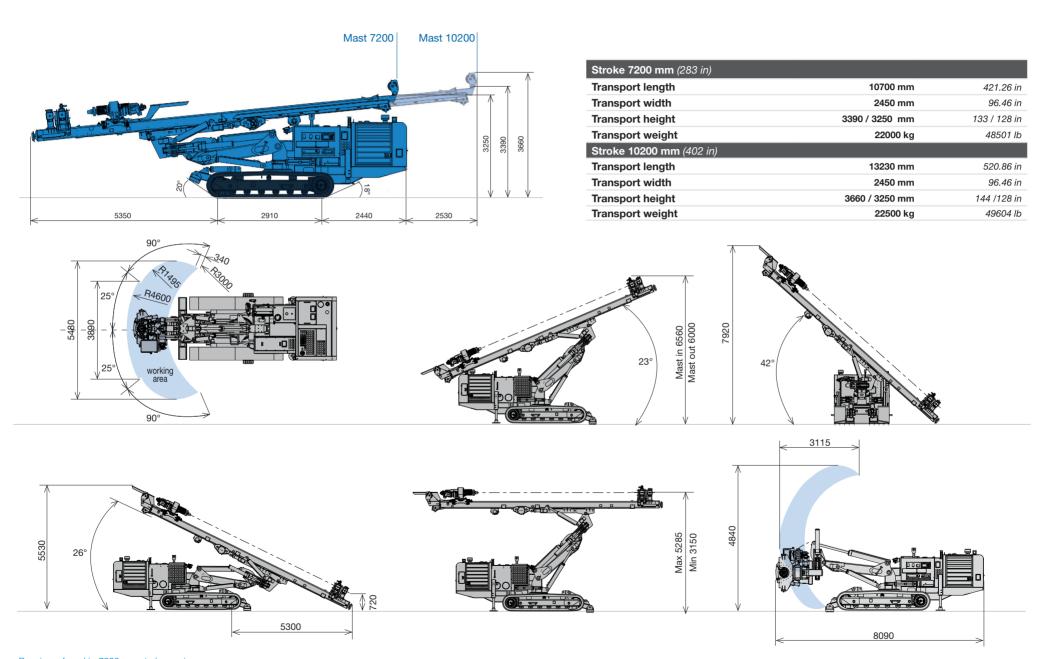
## Mast 7200 mm

## Mast 10200 mm







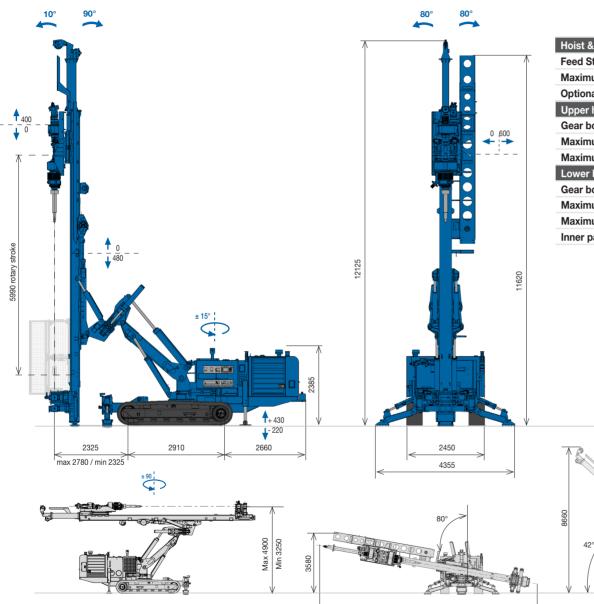




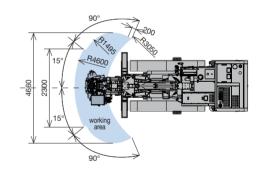


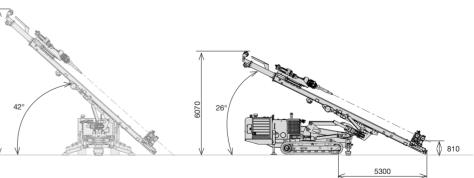


# Double rotary



| Hoist & Feed system             |           | Motoreducer  |           | Motoreducer  |
|---------------------------------|-----------|--------------|-----------|--------------|
| Feed Stroke                     |           | 7200 mm      |           | 283,46 in    |
| Maximum Hoist pull/Feed force   |           | 110 kN       |           | 24729 lbf    |
| Optional Maximum Hoist pull/Fee | d force   | 150 kN       |           | 33721 lbf    |
| Upper head for rods             | HT1400V   | HT1400V      | RH 10X    | RH 10X       |
| Gear box type                   | Variable  | Variable     | II Gears  | II Gears     |
| Maximum torque                  | 1357daNm  | 10001 lbf*ft | 1100 daNm | 8113 lbf*ft  |
| Maximum rotation speed          | 229 rpm   | 229 rpm      | 86 rpm    | 86 rpm       |
| Lower head for casing           | HT3700    | HT3700       | RH 32X    | RH 32X       |
| Gear box type                   | Variable  | Variable     | II Gears  | II Gears     |
| Maximum torque                  | 3661 daNm | 27000 lbf*ft | 3200 daNm | 23601 lbf*ft |
| Maximum rotation speed          | 122 rpm   | 122 rpm      | 44 rpm    | 44 rpm       |
| Inner passage                   | 144 mm    | 5.67 in      |           |              |

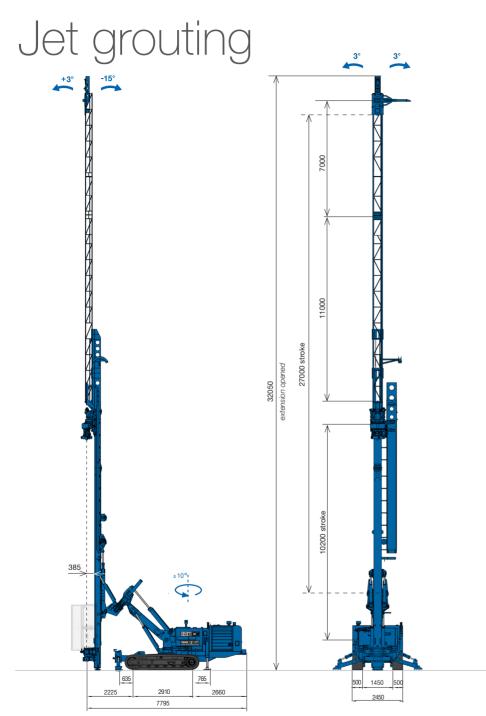




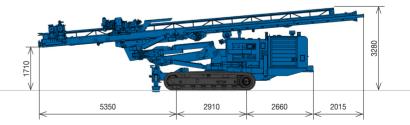
Drawing referred to 7200 mm stroke version







| Operating weight (approx. w/o rods)  | 27200 kg             | 59966 lb            |
|--|----------------------|---------------------|
|  |                      |                     |
| Max rod diameter   | 114 mm (127 mm opt.) | 4.49 in (5 in opt.) |
| Max treatment depth in a single passage (c/w 10200 mm mast + rotating stabilizers) | 27 m                 | 88.6 ft             |
| Drillguide extensions  | 11 + 7 m             | 36 + 23 ft          |
| Hydraulic chuck max handing diameter   | 114 (127 opt.) mm    | 4.49 (5 opt.) in    |
| Rotary head  | HT3700               | HT3700              |
| Gear box type  | Variable             | Variable            |
| Maximum torque   | 3661 daNm            | 27002 lbf*ft        |
| Maximum rotation   | 122 rpm              | 122 rpm             |
| Inner passage  | 144 mm               | 5.67 in             |
| Transport length   | 12935 mm             | 509.25 in           |
| Transport width  | 2450 mm              | 96.46 in            |
| Transport height   | 3280 mm              | 129.13 in           |
| Transport weight (27 m version)  | 27200 kg             | 59966 lb            |



Drawing are not to scale All technical data are purely indicative and subject to change without notice





### Technical data

### Undercarriage



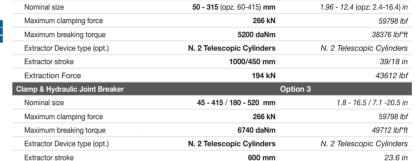
| Undercarriage                                |   |                 |
|--|---|-----------------|
| Track shoe width                             | 500 mm                                  | 19.7 in         |
| Wheel base (centre idler to centre sprocket) | 2910 mm                                 | 114.6 in        |
| Overall length                               | 3645 mm                                 | 143.5 in        |
| Overall width (not extendable crawler)       | 2450 mm                                 | 96 in           |
| Travelling speed                             | 2,2 km/h                                | 1.37 mph        |
| Average ground pressure                      | 0,094 MPa                               | 13.6 PSI        |
| Ground stabilizers                           | n°2 pivoting and rotating on front + n° | 2 fixed on rear |

Clamp & breaker



Clamp & Hydraulic Joint Breake

Extraction Force



194 kN

43612 lbf



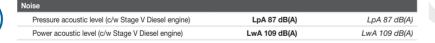
| Diesel engine              | C                          | ption 1                    |
|----------------------------|----------------------------|----------------------------|
| Make and model             | CUMMINS B6.7               | CUMMINS B6.7               |
| Emission certification     | EU Stage V - US EPA Tier4f | EU Stage V - US EPA Tier4f |
| Diesel Engine power rating | 209 kW @ 2000 rpm          | 280 HP @ 2000 rpm          |
| Fuel tank capacity         | 350 I                      | 92 US gal                  |

| Diesel engine              | C                           | Option 2                    |
|----------------------------|-----------------------------|-----------------------------|
| Make and model             | CUMMINS QSB6.7              | CUMMINS QSB6.7              |
| Emission certification     | EU Stage III - US EPA Tier3 | EU Stage III - US EPA Tier3 |
| Diesel Engine power rating | 194 kW @ 2200 rpm           | 260 HP @ 2200 rpm           |
| Fuel tank capacity         | 350 I                       | 92 US gal                   |



| Rotary head            | HR-1700   | HR-1700      | HD-2000   | HD-2000      |
|------------------------|-----------|--------------|-----------|--------------|
| Gear box type          | III Gears | III Gears    | Variable  | Variable     |
| Maximum torque         | 1953 daNm | 14404 lbf*ft | 2024 daNm | 14508 lbf*ft |
| Maximum rotation speed | 116 rpm   | 116 rpm      | 175 rpm   | 242 rpm      |
| Inner passage          | 144 mm    | 5.67 in      | 144 mm    | 5.67 in      |
| Rotary head            | HHD-2500  | HHD-2500     | HT-3700   | HT-3700      |
| Gear box type          | Variable  | Variable     | Variable  | Variable     |
| dour box type          | Turius:0  | variable     | Variable  | variable     |
| Maximum torque         | 2448 daNm | 18055 lbf*ft | 3661 daNm | 27018 lbf*ft |
| ,,                     |           |              |           |              |
| Maximum torque         | 2448 daNm | 18055 lbf*ft | 3661 daNm | 27018 lbf*ft |

Noise



Hydraulic system



| Hydraulic system                 |                 |                    |
|----------------------------------|-----------------|--------------------|
| Main pumps: variable axial pumps | 214 + 214 I/min | 57 + 57 US gal/min |
| Set pressure main pumps          | 32 MPa          | 4641 psi           |
| Auxiliary pumps: gear pumps      | 40 + 22 l/min   | 11 + 6 US gal/min  |
| Hydraulic oil tank capacity      | 600 I           | 159 US gal         |

Hoist & Feed



| Hoist & Feed system                    | Motoreducer | Motoreducer | Motoreducer | Motoreducer |
|--|-------------|-------------|-------------|-------------|
| Feed Stroke                            | 7200 mm     | 283.46 in   | 10200 mm    | 401.57 in   |
| Rod lenght type (in sigle rotary head) | 6 m         | 19.7 ft     | 9 m         | 29.5 ft     |
| Max. hoist pull / feed force           | 110 kN      | 24729 lbf   | 110 kN      | 24729 lbf   |
| Opt. max. hoist pull / feed force      | 150 kN      | 33721 lbf   | 150 kN      | 33721 lbf   |

Controls



Full radio remote control or hydraulic/proportional panel on pivotal support arm for all drilling operations kinematic positioning and tracks movements. The parameters like Diesel engine and working pressure are shown on LCD display.

LCD on board showing consumption of Diesel engine, working pressure, engine speed and tempera-

Rig tramming operated by wired remote control for emergency conditions.

Safety hydraulic controls for emergency conditions are fitted on board.





# Configurations

| Foam pump 30 I/min (8 US gal) complete with gauge pressure and safety valve          | 0 |
|--|---|
| Washing kit complete with hose rewinder & washing lance                              | 0 |
| Fire extinguisher  | • |
| Hydraulic prearrangement for auxiliary pump  | • |
| Emergency kit on the mast  | • |
| Triplex mud pump 200 l/min (53 US gal) complete with support                         | 0 |
| Auxiliary winch 20 kN (4496 lbf)   | 0 |
| Auxiliary winch 38 kN (8543 lbf)   | 0 |
| Articulated boom crane complete with radio control                                   | • |
| Hydraulic prearrangement for loading system  | • |
| Kit slow rotation  | 0 |
| Hydraulic safety cage kit driven by cylinder   | 0 |
| Mud screw pump 930 I/min (246 US gal) complete with pressure gauge                   | 0 |
| Tow hook kit   | 0 |
| Floating system for rotary head  | 0 |
| Rotary cradle with side shifting   | 0 |
| CE marking kit   |   |
| Hydraulic drifter  | • |
| D.T.H. lubricator  | 0 |
| Centering device   | 0 |
| Hydraulic rod loader 2/3 rods  | 0 |
| Additional auxiliary pump  | • |
| Third clamp assembly range 60-415 mm (2.4 - 16.3 in)                                 | 0 |
| Diesel engine EU Stage III - US Epa Tier 3   | 0 |
| Control board on pivoting arm for tramming   | 0 |
| Load sensing hydraulic system  | • |
| Control board on base frame for positioning  | • |
| Wired remote control for tramming  | • |
| Mast 7200 mm (283 in) stroke   | • |
| Mast extension for modular mast 10200 mm (402 in) stroke                             | 0 |
| 1450 mm (57 in) stroke cylinder for sliding mast                                     | • |
| Kinematic mechanism - Boom rotation on base machine +/- 25°                          | • |
| Kinematic mechanism - Articulated 90° joint w/o pin removing                         | • |
| Kinematic mechanism - Counter slide  | • |
| 7" LCD for alarm & Diesel engine control   | 0 |
| Full radio remote control  | 0 |
| Rotating and pivoting stabilizers for double rotary head or longer mast applications | • |

| Jet Grouting   |   |
|--|---|
| Kit for single fluid   | • |
| Kit for double fluid   | 0 |
| Telescopic extension   | • |
| Hydraulic chuck complete with gauge pressure and safety device                           | • |
| Wedge kit for hydraulic chuck  | • |
| Centering device for rods  | • |
| Cradle for swivel  | • |
| Automatic clamp kit  | • |
| Transport kit for telescopic mast  | 0 |
| Hydraulic prearrangement for JG  | 0 |
| Double rotary  |   |
| Rotary cradle complete with pads that can be shifted by hydraulic cylinder 600 mm stroke | • |
| Floating spindle & balancing rod   | • |
| Air swivel   | • |
| Nater swivel (1000 l/min - 246 US gal flow rate)   | • |
| Ejection bell  | • |
| Additional counterweight 750 kg (1653 lb)  | • |
| Jib extension for auxiliary winch  | 0 |











